
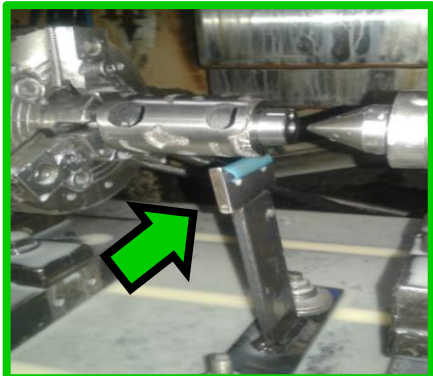




TPM CIRCLE NO :-		1	ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET									
TPM CIRCLE NAME :			LOSS NO./STEP																			
Plant : P14		DEPT :		Prod	RESULT AREA		C	Q	P	P, C	S	M, D		P, C	M							
CELL :	A351 DGS	CELL NAME :		Soft Line 1		M/C STAGE:		Winner			OPERATION:		#Op 40 Profile Milling									
KAIZEN THEME :		KAIZEN IDEA :																				
To avoid may happed defect @ Profile Grooving stage.		Need support to component to avoid bending position.						BENCHMARK:		----												
								TARGET:		----												
								KAIZEN START:		20.1.18												
PROBLEM PRESENT STATUS :		COUNTERMEASURE:						TARGET DATE:		23.1.18												
Chance of center damage defect during loading time.		Provided a stand support to component attached with m/c bed to avoid bending position of component & no chance of center damage						KAIZEN FINISH:		23.1.18												
								TEAM MEMBERS:														
								Mr. Murali MN														
								Mr. Manas Dey														
								BENEFITS:-		No chance of defect generation of center damage.												
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE														
<p>Why1:- Chance of center damage defect during loading time.</p> <p>Why2:- After loading component into fixture , component slightly bends due to play in jaws.</p> <p>Why3:- No any support to component to avoid bending position.</p>								<p>WHAT TO DO: Check for stand support to component</p> <p>HOW TO DO: Visually</p> <p>FREQUENCY: Once in a shift</p> <p>SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT</p> <table border="1"> <thead> <tr> <th>SR. NO</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>--</td> <td>----</td> <td>----</td> <td>----</td> <td>----</td> </tr> </tbody> </table>					SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS	--	----	----	----	----
SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS																		
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ROOT CAUSE		RESULTS:																				
No any support to component to avoid bending position.		<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>May happen defect generation</p> </div> <div style="text-align: center;">  <p>No Chance of defect generation</p> </div> </div>																				
REGISTRATION NO.:		P14/KK/2018/007																				
DATE:		26.1.18																				
REGISTERED BY:		Mr. Praveen Jannu																				
MANAGER SIGN:		Mr. Manas Kumar Dey																				
HD SCOPE INFORMATION IN OTHER PLANT																						
SR.NO.	PLANT	WHEN	WHOM	STATUS																		
1	All	26.2.18	Prod	Open																		